



Customer:

Serial no.:

**Maintenance schedule for conveyor belt**

1,2m/s  
06-17

Daily

**Switch off the main switch before performing maintenance work (except with test runs).  
Perform safe test runs as required!  
Observe the operation and maintenance instructions!**



Maintenance object	Task to be performed	Info Chap. no.
Safety systems	Check transition stop device function.	06-04-01
	Check function of all stop and emergency stop buttons.	06-04-01
	Check emergency plate.	06-04-01-
	Test the light gates.	06-04-01
	Overrun after stop with a safety device must not exceed 20cm (safety gate - OP side exit: max. 30mm).	06-04-01
	Test safety net.	06-04-02
	Test foam block.	06-04-02
Conveyor belt	Visual inspection of the belt surface.	06-05
	Check for quiet running.	06-05
	Belt must run centrally on the drive/deflection drums.	06-05
	Mechanical belt connector in good condition and correct direction. For conveyors over 111m in length, check with control gauge. Vulcanised belt connection or adhesive type SC in good condition	06-05
Complete system	Snow surface transition (ground surface, etc.) Loading/unloading area.	06-05
	Check free space at the side.	06-05
	Remove snow and dirt accumulations beneath drive and return drums.	06-05
	No belt slipping due to icing with passenger transport.	06-05
	Check positioning of the covers.	06-05
	Check the support points of the conveyor belt.	06-05
	Check signs for damage, completeness and dirt. Replace or clean if necessary.	---
	Check side panelling along the conveyor belt for gaps and holes (no access into/beneath construction).	03-20
Electrical control system	Check plugs, cables and controls.	---

**For maintenance time documentation of the maintenance personnel (enter initials).**

**Comment:**

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Customer:  
Serial no.:

**Maintenance  
schedule  
for conveyor belt**

1,2m/s  
06-18

**Monthly**

**Switch off the main switch before performing maintenance work (except with test runs).  
Perform safe test runs as required!  
Observe the operation and maintenance instructions!**



<b>Maintenance object</b>	<b>Task to be performed</b>	<b>Info Chap. no.</b>
Safety systems	Test backstop device (if fitted).	06-04-01
Emergency stop devices	Check all safety equipment.	06-04-01
Drive system	Check belt tension.	03-16
	Lubricate tension guide and screws.	06-06
	With reinforced bearing: visual inspection for grease leakage.	---
	Grease bearings (with the exception of reinforced bearings) with grease nipple (every 200 operating hours).	06-06
	Test functionality of the light gates.	06-04-01
Conveyor belt	Check the tensioning device with the return station belt tension, re-tension if necessary.	03-16
	Visual inspection for wear (traces of wear, friction points, etc.).	---
Return unit	OP snow plough: with the formation of sharp edges → grind away.	---
Complete system	Extraordinary cleaning of moving parts.	---
	Check the general condition (rust, worn/protruding parts, protruding fabric, sharp edges).	---
	Check plastic parts for wear.	---
	Check for loose screws.	06-02
	Check the functions of the system during a test run.	---

**For maintenance time documentation of the maintenance personnel (enter initials).**

	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sept	Oct	Nov	Dec
Date:												
Name:												

**Comment:**

